

**Qty. Description**

1 TP 100-370/4 A3-F-O-DAQF-PW3



**Note! Product picture may differ from actual product**

Product No.: On request

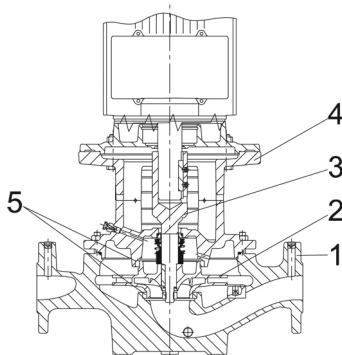
Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

The pump is fitted with a balanced O-ring seal. The shaft seal is according to EN 12756. Pipework connection is via PN 25 DIN flanges (EN 1092-2 and ISO 7005-2).

The pump is fitted with a fan-cooled asynchronous motor.

Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

**Pump**



- 1: Pump housing
- 2: Impeller
- 3: Stub shaft
- 4: Pump head/motor stool
- 5: Wear rings

The pump housing is provided with a replaceable brass neck ring to reduce the amount of liquid running from the outlet side of the impeller to the inlet side.

The impeller is secured to the shaft with a nut.

The pump is fitted with a balanced O-ring seal. Due to the balancing, this seal type is suitable for high-pressure applications. This seal type is excellent for high-viscosity, dirt- and fibre-containing liquids due to the spring location on the atmospheric side. The seal features a rigid torque-transmission design.

Seal faces:

- Rotating seal ring material: carbon graphite, metal-impregnated
- Stationary seat material: silicon carbide (SiC)

Due to the favourable lubricating properties of carbon graphite, the seal is suitable for use even under poor lubricating conditions, such as hot water.

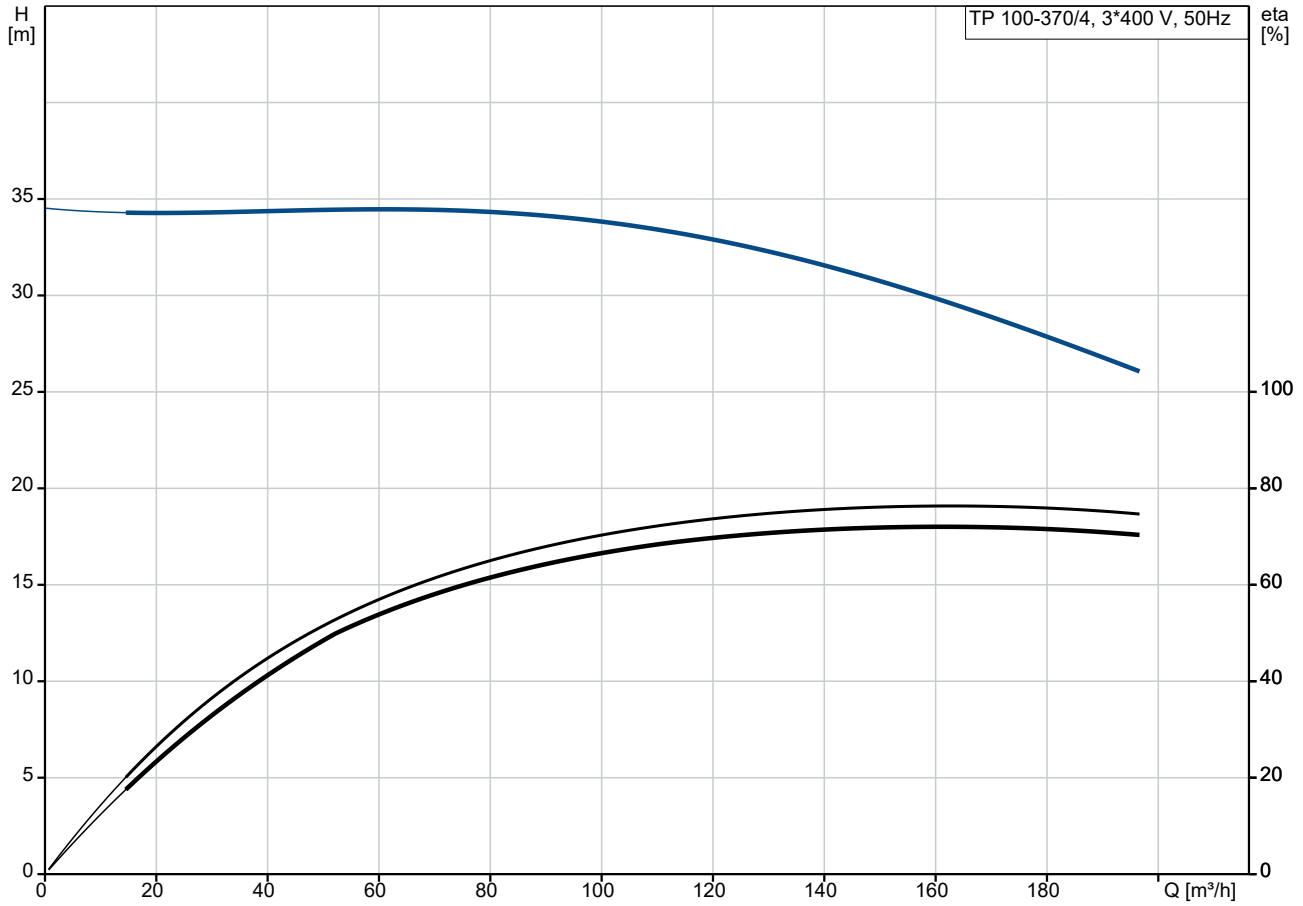
However, under such conditions, wear on the carbon graphite face can be expected, and seal life will be reduced .

The material pairing is not recommended for liquids containing particles as this will result in wear on the SiC face. Secondary seal material: FXM (fluorinated copolymer)

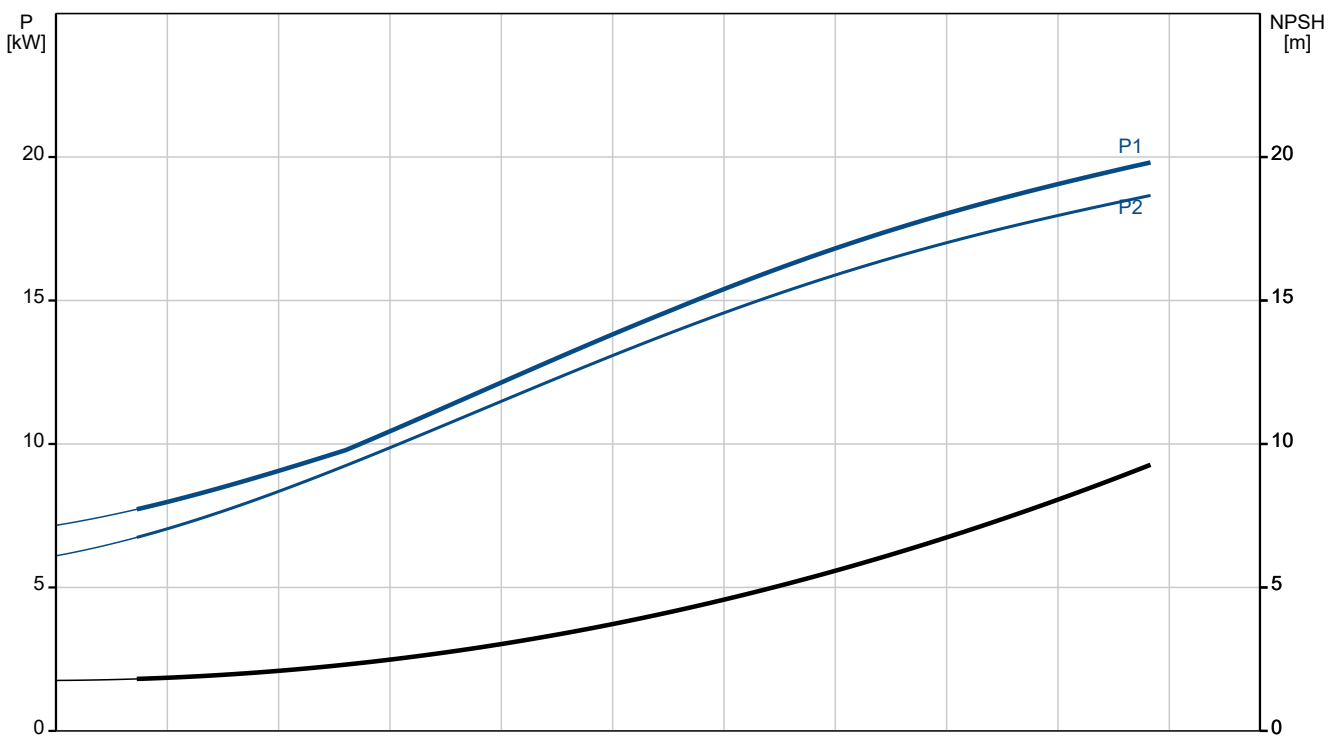
Qty.	Description
1	<p data-bbox="201 338 1417 371">FXM is particularly suitable for extremely high temperatures and pressures. FXM has a good chemical resistance.</p> <p data-bbox="201 398 1353 432">A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal.</p> <p data-bbox="201 432 847 465">The flanges have tappings for mounting of pressure gauges.</p> <p data-bbox="201 465 1442 539">The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.</p> <p data-bbox="201 539 1417 613">The central part of the motor stool is provided with guards for protection against the shaft and coupling. The pump shaft is fastened directly on the motor shaft with key and set screws.</p> <p data-bbox="201 613 632 647">The pump is mounted with a base plate.</p> <p data-bbox="201 669 284 703"><b>Motor</b></p> <p data-bbox="201 703 1394 777">The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.</p> <p data-bbox="201 777 794 810">The motor is flange-mounted with free-hole flange (FF).</p> <p data-bbox="201 810 1426 844">Motor-mounting designation in accordance with IEC 60034-7: IM B 5, IM V 1 (Code I) / IM 3001, IM 3011 (Code II).</p> <p data-bbox="201 866 1015 900">The motor efficiency is classified as IE4 in accordance with IEC 60034-30-1.</p> <p data-bbox="201 900 1433 974">The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.</p> <p data-bbox="201 974 1422 1048">Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.</p> <p data-bbox="201 1048 1406 1081">The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.</p> <p data-bbox="201 1104 512 1137"><b>Further product details</b></p> <p data-bbox="201 1137 1453 1211">Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.</p> <p data-bbox="201 1279 400 1312"><b>Technical data</b></p> <p data-bbox="201 1346 300 1379">Controls:</p> <p data-bbox="201 1379 624 1413">Frequency converter:                      None</p> <p data-bbox="201 1435 276 1469">Liquid:</p> <p data-bbox="201 1469 683 1503">Liquid temperature range:                0 .. 140 °C</p> <p data-bbox="201 1525 316 1559">Technical:</p> <p data-bbox="201 1559 820 1592">Pump speed on which pump data are based:    1465 rpm</p> <p data-bbox="201 1592 663 1626">Rated flow:                                      164 m<sup>3</sup>/h</p> <p data-bbox="201 1626 639 1659">Rated head:                                      29.3 m</p> <p data-bbox="201 1659 655 1693">Actual impeller diameter:                    320 mm</p> <p data-bbox="201 1693 635 1727">Code for shaft seal:                          DAQF</p> <p data-bbox="201 1727 759 1760">Curve tolerance:                                ISO9906:2012 3B</p> <p data-bbox="201 1783 309 1816">Materials:</p> <p data-bbox="201 1816 810 1890">Pump housing:                                    Ductile iron EN-GJS-400-18-LT ASTM Grade 60-40-18</p> <p data-bbox="201 1890 730 1986">Impeller:                                         Cast iron EN-GJL-200 ASTM class 30</p> <p data-bbox="201 2009 325 2042">Installation:</p> <p data-bbox="201 2042 691 2076">Range of ambient temperature:            -20 .. 55 °C</p> <p data-bbox="201 2076 635 2110">Maximum operating pressure:              25 bar</p>

Qty.	Description
1	<p>Max pressure at stated temp: 25 bar / 140 °C</p> <p>Type of connection: DIN</p> <p>Size of connection: DN 100</p> <p>Pressure rating for connection: PN 25</p> <p>Port-to-port length: 670 mm</p> <p>Flange size for motor: FF300</p> <p>Electrical data:</p> <p>Motor type: SIEMENS</p> <p>Rated power - P2: 18.5 kW</p> <p>Mains frequency: 50 Hz</p> <p>Rated voltage: 3 x 380-420D/660-725Y V</p> <p>Rated current: 35.0/20.5 A</p> <p>Starting current: 790-790 %</p> <p>Cos phi - power factor: 0.81</p> <p>Rated speed: 1470 rpm</p> <p>IE efficiency: IE4 94,2%</p> <p>IE Efficiency class: IE4</p> <p>Motor efficiency at full load: 94.2-94.2 %</p> <p>Motor efficiency at 3/4 load: 94.7-94.7 %</p> <p>Motor efficiency at 1/2 load: 94.5-94.5 %</p> <p>Number of poles: 4</p> <p>Enclosure class (IEC 34-5): IP55</p> <p>Insulation class (IEC 85): F</p> <p>Motor No: 83V16228</p> <p>Others:</p> <p>Minimum efficiency index, MEI ≥: 0.69</p> <p>Net weight: 337 kg</p> <p>Gross weight: 398 kg</p> <p>Shipping volume: 0.937 m<sup>3</sup></p> <p>Country of origin: HU</p> <p>Custom tariff no.: 84137051</p>

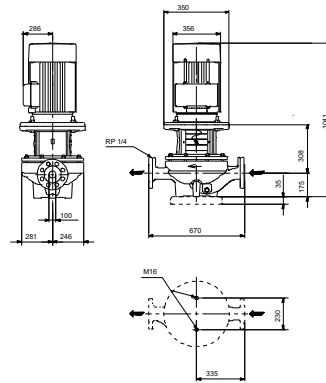
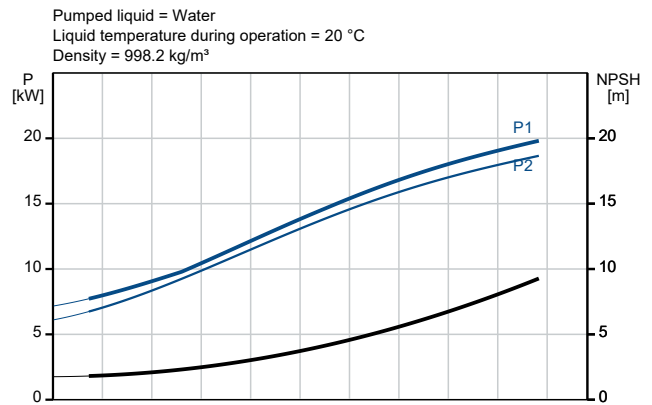
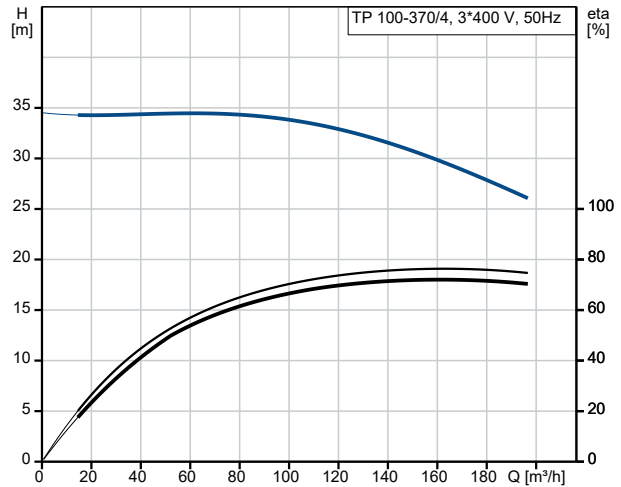
## On request TP 100-370/4 A3-F-O-DAQF-PW3 50 Hz



Pumped liquid = Water  
 Liquid temperature during operation = 20 °C  
 Density = 998.2 kg/m³



Description	Value
<b>General information:</b>	
Product name:	TP 100-370/4 A3-F-O-DAQF-PW3
Product No:	On request
EAN number:	On request
<b>Technical:</b>	
Pump speed on which pump data are based:	1465 rpm
Rated flow:	164 m <sup>3</sup> /h
Rated head:	29.3 m
Maximum head:	370 dm
Actual impeller diameter:	320 mm
Code for shaft seal:	DAQF
Curve tolerance:	ISO9906:2012 3B
Pump version:	A3
<b>Materials:</b>	
Pump housing:	Ductile iron
Pump housing:	EN-GJS-400-18-LT
Pump housing:	ASTM Grade 60-40-18
Impeller:	Cast iron
Impeller:	EN-GJL-200
Impeller:	ASTM class 30
Material code:	O
<b>Installation:</b>	
Range of ambient temperature:	-20 .. 55 °C
Maximum operating pressure:	25 bar
Max pressure at stated temp:	25 bar / 140 °C
Type of connection:	DIN
Size of connection:	DN 100
Pressure rating for connection:	PN 25
Port-to-port length:	670 mm
Flange size for motor:	FF300
Connect code:	F
<b>Liquid:</b>	
Liquid temperature range:	0 .. 140 °C
<b>Electrical data:</b>	
Motor type:	SIEMENS
Rated power - P2:	18.5 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-420D/660-725Y V
Rated current:	35.0/20.5 A
Starting current:	790-790 %
Cos phi - power factor:	0.81
Rated speed:	1470 rpm
IE efficiency:	IE4 94,2%
IE Efficiency class:	IE4
Motor efficiency at full load:	94.2-94.2 %
Motor efficiency at 3/4 load:	94.7-94.7 %
Motor efficiency at 1/2 load:	94.5-94.5 %
Number of poles:	4
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Built-in motor protection:	PTC
Motor No:	83V16228
<b>Controls:</b>	
Frequency converter:	None
<b>Others:</b>	
Minimum efficiency index, MEI ≥:	0.69





Company name:

Created by:

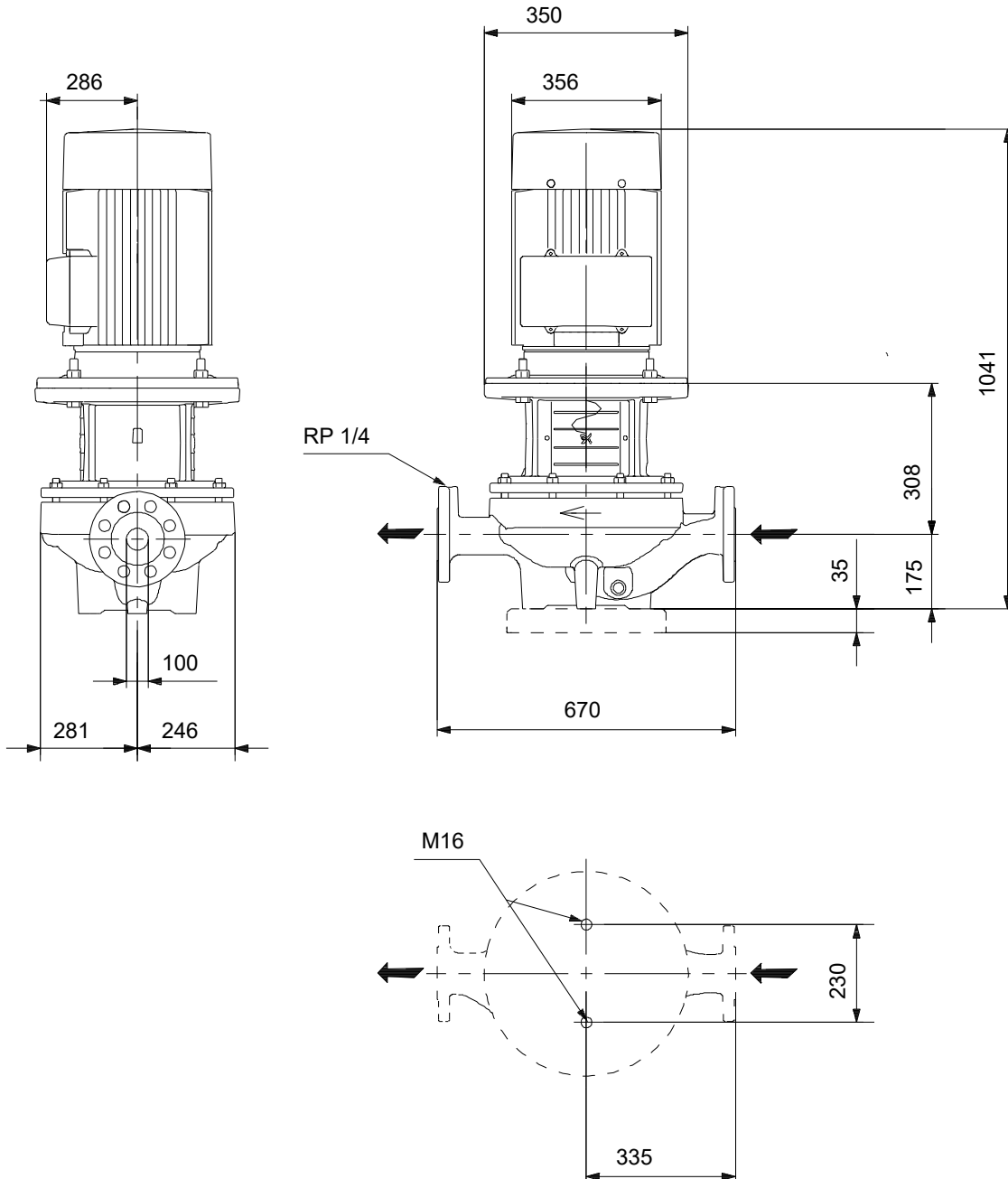
Phone:

Date:

02/12/2023

Description	Value
Net weight:	337 kg
Gross weight:	398 kg
Shipping volume:	0.937 m <sup>3</sup>
Country of origin:	HU
Custom tariff no.:	84137051

## On request TP 100-370/4 A3-F-O-DAQF-PW3 50 Hz



Note! All units are in [mm] unless others are stated.  
Disclaimer: This simplified dimensional drawing does not show all details.

